

COPY

LOUISVILLE
MARLBORO LIGHTS 100 REG SP
PRODUCT CODE-0180

EFFECTIVE DATE: 1/30/84

CIGARETTE SPECIFICATION

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	:	99.0	MM
CIGARETTE CIRCUMFERENCE	:	24.80	MM
FILTER LENGTH	:	31.5	MM
TIPPING LENGTH	:	36.000	MM
PACK MOISTURE	:	12.50	% W/W
TOTAL R.T.D.	:	5.20	IN. H2O
DILUTION TARGET	:	30.0 +/- 5.0	%
TIPPING PAPER			
	:	72MM X 3200M WHITE MARLBORO TGL	12-863-A LASER PERF.
TIPPING ADHESIVE			
	:	BULK: AJAX 563-6	61-001-A
GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):			
MAX 80/8/3	:	B-78090	
GLUE PATCH SIZE			
	:	9.0 X 20.0	MM

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION	:	MARLBORO LIGHTS 100 CUT FILLER
FILLER CUTTING SIZE	:	30 CUTS PER INCH
ROD LENGTH	:	68.0 MM
ROD CIRCUMFERENCE	:	24.80 MM
ROD R.T.D.	:	IN. H2O
CIGARETTE PAPER		
	:	KC./DEM:137-1, ECU: 878 27.25MM X 6500M 10-135-A
INK		
MARK 8	:	MARLBORO BLACK #22493 (MARK 8) 60-920-A
MARK 9/9-5	:	MARLBORO BLACK #37077 (MARK 9/9-5) 60-915-A
PRINT DIE	:	MACHINE NUMBER
REASON FOR CHANGE	:	CIGT. PAPER CHANGED FROM 10-181-A TO 10-135-A

PREPARED BY:
APPROVED BY:

K. A. NEWMAN
[Signature]
OPERATIONS SERVICES

DATE: 1/19/84

PREVIOUS: 11/21/83

2057666508

COPY

LOUISVILLE
MARLBORO LIGHTS 100 REG 4'S
PRODUCT CODE-0182

EFFECTIVE DATE: 1/30/84

CIGARETTE SPECIFICATION

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	:	99.5	MM
CIGARETTE CIRCUMFERENCE	:	24.80	MM
FILTER LENGTH	:	31.5	MM
TIPPING LENGTH	:	36.000	MM
PACK MOISTURE	:	13.10	X W/W
TOTAL R.T.D.	:	5.20	IN. H2O
DILUTION TARGET	:	30.0 +/- 5.0	X
TIPPING PAPER			
	:	72MM X 3200M WHITE MARLBORO TGL	12-863-A LASER PERF.
TIPPING ADHESIVE			
	:	BULK: AJAX 563-6	61-001-A
GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):			
MAX 80/S/3	:	B-78090	
GLUE PATCH SIZE			
	:	9.0 X 20.0	MM

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION	:	MARLBORO LIGHTS 100 CUT FILLER
FILLER CUTTING SIZE	:	30 CUTS PER INCH
ROD LENGTH	:	68.0 MM
ROD CIRCUMFERENCE	:	24.80 MM
ROD R.T.D.	:	IN. H2O
CIGARETTE PAPER		
	:	KC./DEN:1137-1, ECU: 878 27.25MM X 6500M 10-135-A
INK		
MARK 8	:	MARLBORO BLACK #22493 (MARK 8) 60-920-A
	:	MARLBORO BLACK #37077 (MARK 9/9-5) 60-915-A
PRINT DIE	:	MACHINE NUMBER
REASON FOR CHANGE	:	CIGT. PAPER CHANGED FROM 10-181-A TO 10-135-A

PREPARED BY: K. A. NEWMAN
APPROVED BY: *[Signature]*
OPERATIONS SERVICES

DATE: 1/19/84
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